

OUR NETWORK



TATA HITACHI

Reliable solutions

ZAXIS 370_{LCH}



HYDRAULIC EXCAVATOR

Model	: ZX370 LCH
Engine Rated Power	: 184 kW (250 PS)
Operating Weight	: 35400 - 35900kg
Backhoe Bucket	: ISO Heaped : 1.3 - 2.5 m ³



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**OUR RANGE OF PRODUCTS**

**Mini Excavator**

**Construction Excavator**

**Backhoe Loader**

**Wheel Loader**

**Dump Truck**

**Mining Excavator**

Authorised Dealer

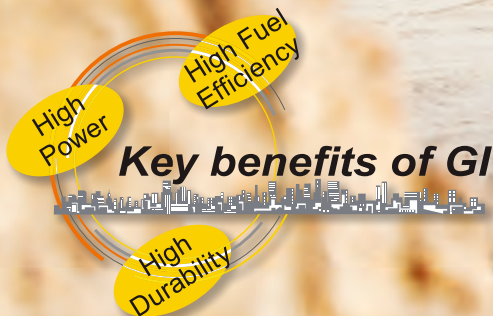
These specifications are subject to change without prior notice. The machine depicted may vary from the actual machine. Please contact our nearest office for latest specifications. Accessories shown here are not part of the standard equipment. Performance of the machine may vary with site and operating conditions encountered.

THOMEX370/16P/E/DEC/2023

NEW ZAXIS *Now, with the Power of GI*

A ZAXIS hallmark – industry-leading hydraulic technology, and performance no other can beat. The New ZAXIS-GI Series Excavators provide reliable solutions: impressive fuel economy, swift front movement, and easy operation. Another highlight in the new Zaxis-GI series is the optimized hydraulic system and engine which is the result of Hitachi's technological prowess and expertise.

The New ZAXIS-GI Series features the key benefits of high power, high fuel efficiency and high durability, all of which serve to ensure best in class performance and low running costs.



Higher productivity with Less fuel consumption

Page 4-5

- 10% reduction in fuel consumption
- Further fuel reduction in the ECO mode
- Swift front attachment movement
- Powerful lifting operation
- Boosted swing torque
- Enhanced power boost

Pursuits of Performance and Durability

Page 6-7

- State-of-the-art R&D and quality control
- Durable, reliable engine
- Rock-solid, durable front attachment
- Strengthened undercarriage
- Proven upper structure

Enhanced Operator Comfort

Page 8-9

- Comfortable operating environment
- Operator Seat - Designed for Comfort
- Robust cab
- New, easy-to-use multifunctional monitor

Simplified Maintenance

Page 10-11

- Dust-proof indoor net
- Grouped remote inspection points
- Rigid, robust body
- Low life cycle costs

Tata Hitachi Support Chain

Page 12-13

- Remote Fleet Management with Global e-Service
- Monitor your machines closely with ConSite
- Parts and Service

Variants

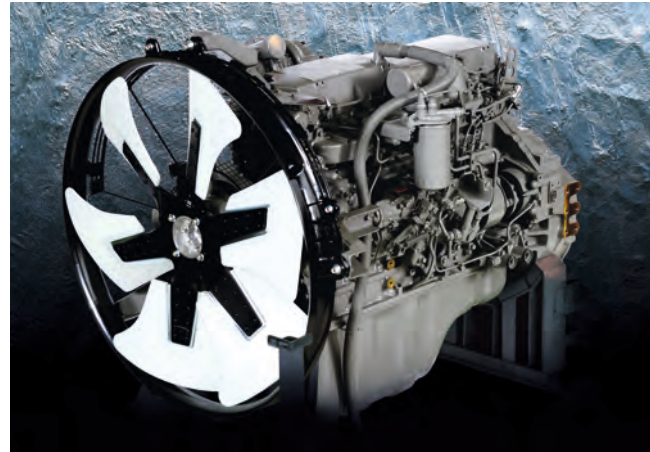
Page 14-15

- Standard
- Quarry



Higher productivity with Less fuel consumption

ZAXIS-GI series comes with fuel-thrifty features like HIOS* III Hydraulics, ECO Mode, engine control system which helps in reducing the fuel consumption by 10%.



More Fuel Reduction in the ECO mode

Extra fuel saving in ECO mode

The ECO mode, a new economical mode, can further cut fuel consumption compared to the PWR mode, without sacrificing digging speed, by optimal matching of operations.



Swift front attachment movement due to HIOS III Hydraulics

The HIOS III Hydraulic system, developed using industry-leading hydraulic technology and a wealth of experience, delivers increased operation speed with reduced fuel consumption.

Hydraulic boosting system

Arm roll-in speed increases due to the flow of pressurized oil from boom to arm cylinder through a regenerative valve, which results in higher production.

Enhanced boom recirculation system

Arm speed increases by boom weight during boom lowering, without needing pressure oil from the pump. That is, arm circuit flow is increased for higher arm speed, resulting in faster cycle times for quicker loading operations.

*Human & Intelligent Operation System

Powerful Lifting Operation

The Auto Power lift mode automatically surges lifting force by 10% when necessary. This enables powerful lifting of heavy or buried materials.

Boosted Swing Torque

This allows powerful and effective wall cutting with the bucket and facilitates smooth swing operation on slopes.

Enhanced Power Boost

The power boost mode allows the operator to surge 10% additional digging force for powerful excavation.



Pursuits of Performance and Durability

State-of-the art R&D and Quality Control

Tata Hitachi is well known for its technological prowess and product performance. The R&D Division has an excellent design track record, stress analysis expertise using the CAE system, and an extensive production data base. In addition, a large-scale durability test field allows for a series of stringent testing of new machines.



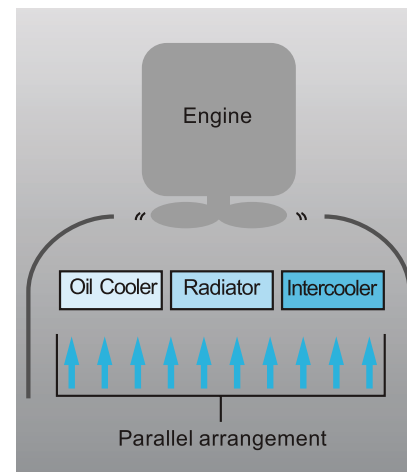
Durable and Reliable Engine

This engine has a track record showing impressive durability at countless tough job sites around the world.

The engine - associated with a rugged design, a direct fuel injection system and an elaborate governor — goes green, and complies with EU Stage II and US EPA Tier 2 emissions regulations.

The cooling system maintains the engine temperature. The engine cover has a wider air suction area and radiators are arranged in parallel for efficient cooling, which makes cleaning them easier.

The ample-capacity intercooler and turbocharger help yield a whopping 184 kW (250 PS) output for higher production in shorter job schedule.



Durable Front Attachment

The boom top and bottom are strengthened using high tensile steel and through increase in dimensions of bosses. The boom and arm joints incorporate steel bushings to enhance durability. Steel plates of higher size and thickness are used in the arm to make it stronger and more rigid. Special flange type arm bucket bushes ensure that there is no direct rubbing of arm and bucket bosses, thereby increasing the life of pins and bushes substantially.

A reinforced resin thrust plate, mounted on the bucket pin, helps reduce wearing noise. Arm cylinder and boom cylinders (rod extend ends) cushion shocks at stroke end to cut noise and extend service life. Joint pins at the front attachment are tightly fit to reduce jolt and sound.

Strengthened Undercarriage

The X-beam frame is made monolithically with fewer welds for higher rigidity and durability.

Track adjusters absorb impacts to crawlers. Front idlers and adjuster cylinders are integrated to increase durability. Idler brackets and travel motor brackets are both thickened for added durability.

Proven Upperstructure

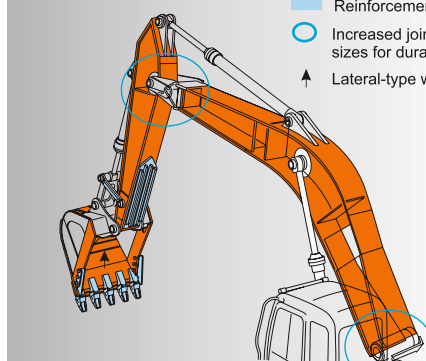
The upperstructure frame is reinforced with the proven D-section skirt to increase rigidity against damage by obstacles.

Design of door catch has been modified to reduce door rattling, thereby improving the durability of the catch and door.

Reinforced Front Attachment (Boom / Arm)

Thickened steel plates, damage prevention plates and square bars

- Thickened steel plates
- Reinforcement
- Increased joint sizes for durability
- Lateral-type wear plates



Rock-solid front attachment



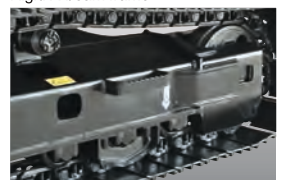
Reinforced resin thrust plates



Special Steel Bushing



Rigid X-beam frame



Strengthened track frame



Track adjuster integrated with idler



Strengthened boom foot

Enhanced Operator Comfort

Comfortable Operating Environment

You'll feel comfortable and confident, with plenty of leg space and excellent visibility when operating the cab. The new compact console gives more leg space. The new door pillar is shifted rearward by 70 mm to widen entry space for easy access.

The front window can be easily removed and stored overhead using slide rails. The overhead window is operable for ventilation.

Cabin guard is provided as a standard fitment.

Ample air conditioner vents are located strategically for uniform air circulation inside the cab. The control panel and control levers are arranged within easy reach of the operator. AM/FM radio and two speakers are available for a long work day with less fatigue. All these designs focus on operator comfort.

Operator Seat - Designed for Comfort

The Ergonomically designed suspension seat is fitted with a headrest and arm rests for operator comfort. The seat can be adjusted in multiple ways, sliding and reclining, to suit operator's size and preferences.

The seat can slide rearward by 40 mm more for added leg space.



Easy to use monitor



Easy located control panel



Large storage space



Ergonomic, roomy, space and comfortable operator cabin

Robust Cab

The robust cab, meeting the OPG (Top Guard Level 1), protects the operator from falling objects. The pilot control shut-off lever is provided with a neutral engine start system that permits engine starting only when the pilot control shut-off lever is in lock position.



Comfortable working posture



Ergonomically placed monitor



Wide entry space for easy access



Simplified Maintenance



Easily detachable dust-proof indoor net



Ground level inspection made easy



Adjuster greasing hole repositioned to reduce dirt accumulation

Dust-Proof Indoor Net

A dust-proof indoor net, provided at the front of the radiator, can be easily removed and cleaned with compressed air. At the rear of the radiator, air blowing can be done through a one-touch open cover. The air condenser is openable for easy cleaning at its rear.

Grouped Remote Inspection Points

Service points are concentrated inside left and right covers that are readily accessible from ground level for convenient servicing and inspection, including water draining from the fuel tank, replenishment of coolant, and replacement of filters. The fuel tank is anti-corrosion coated on its inside, and has a large cleaning port at the bottom. These wise designs effectively keep fuel clean and satellite easy servicing. Handrail is provided at a convenient location on the upperstructure. Slip-resistant plates are provided for safety during maintenance.

Rigid, Robust Body

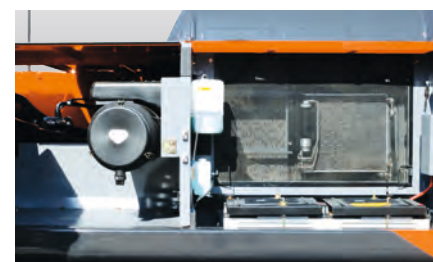
Side frame tops of the undercarriage are sloped to let muck slide away. Track adjuster greasing ports are repositioned for easier lubrication and are well protected from muck packing.

Electric Fuel Refilling Pump

An electric fuel refilling pump is provided for conveniently filling fuel directly into the tank at the press of a button.



Electric fuel refilling pump



Utility space and radiators



Grouped remote filters and inspection points



Fuel tank water drainage cock



Low Life Cycle Costs

Service intervals are long enough to slash maintenance costs.

Consumables

Engine Oil : 500 h
Engine Oil Filter : 500 h
Hydraulic Oil : 5 000 h
Hydraulic Oil Filter : 1 000 h
Fuel Filter : 250 h

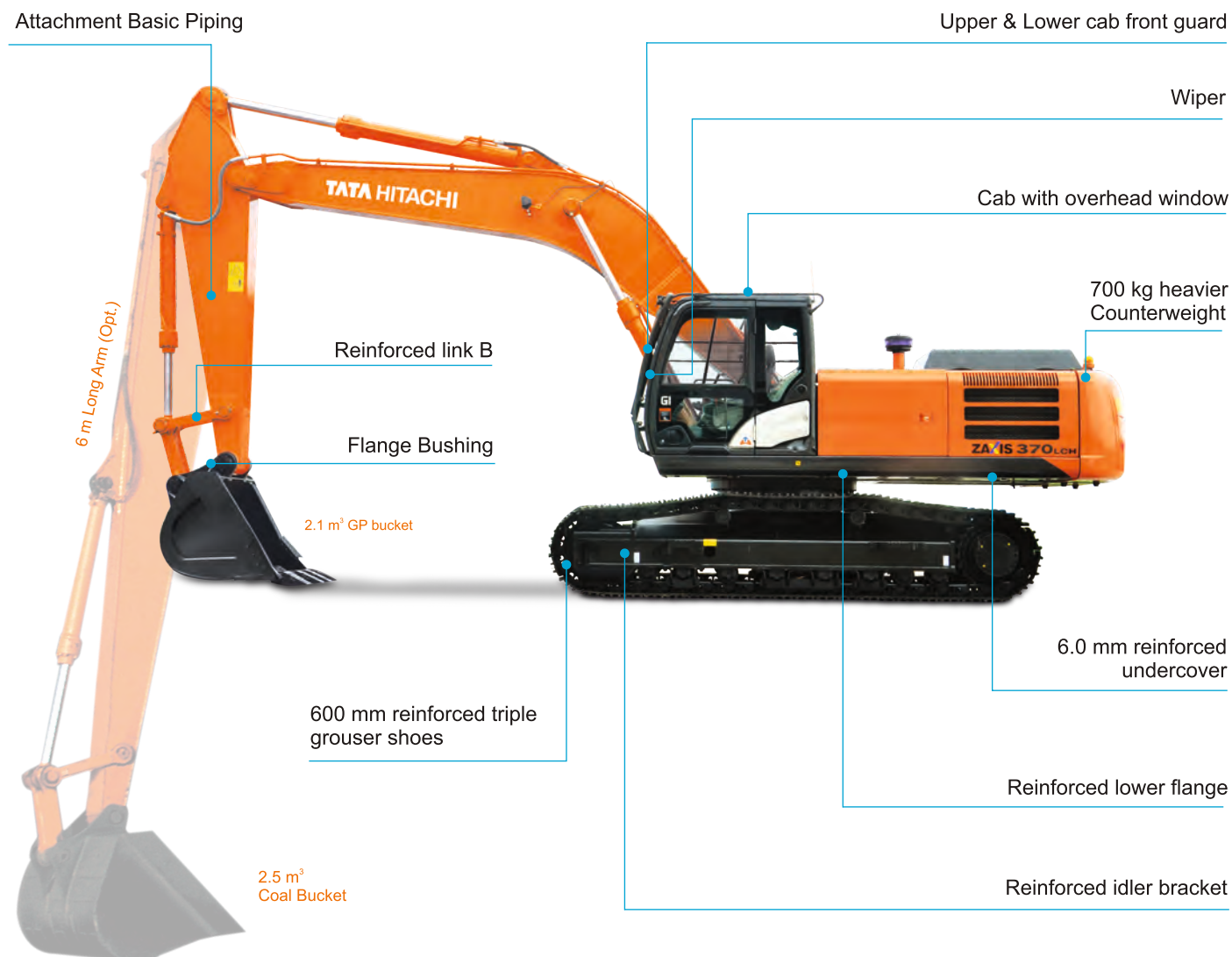


Note: Periodic inspection is required to check oil contamination.



The photos above show machine images at work, which include machines other than ZAXIS 370LCH

ZAXIS 370LCH



ZAXIS 370LCH



SPECIFICATIONS

ENGINE

Model	ISUZU AA-6HK1X
Type	4-cycle water-cooled, direct injection
Aspiration	Turbocharged, inter cooled
No. of cylinders	6
Rated power	
ISO 9249, net	184 kW (250 PS) @ 2000 rpm
SAE J1349, net	184 kW (250 PS) @ 2000 rpm
Maximum torque	873 Nm (89.0 kgfm) @ 1700 rpm
Piston displacement ..	7.790 L
Bore and stroke	115 mm x 125 mm
Batteries	2 x 12 V / 128 Ah

HYDRAULIC SYSTEM

Hydraulic Pumps

Main pumps	2 variable displacement axial piston pumps
Maximum oil flow ..	2 x 279 L/min
Pilot pump	1 gear pump
Maximum oil flow ..	32.8 L/min

Hydraulic Motors

Travel	2 variable displacement axial piston motors
Swing	1 axial piston motor

Relief Valve Settings

Implement circuit	350 kgf/cm ² (34.3 MPa)
Swing circuit	330 kgf/cm ² (32.4 MPa)
Travel circuit	355 kgf/cm ² (34.8 MPa)
Pilot circuit	40 kgf/cm ² (3.9 MPa)
Power boost	388 kgf/cm ² (38.0 MPa)

Hydraulic Cylinders

	Quantity	Bore	Rod diameter
Boom	2	145 mm	100 mm
Arm	1	170 mm	115 mm
Bucket	1	140 mm	95 mm

UPPERSTRUCTURE

Revolving Frame

D-section frame skirt for resistance to deformation.

Swing Device

Axial piston motor with planetary reduction gear is bathed in oil. Swing circle is single-row. Swing parking brake is spring-set/hydraulic-released disc type.

Swing speed	10.7 min ⁻¹ (rpm)
Swing torque	120 kNm (12 200 kgfm)

BACKHOE ATTACHMENTS

Capacity	Width		No. of teeth	Weight	Density of material handled (kg/m ³)	Arm length (m)
	Without Side Cutters	With Side Cutters				
ISO Heaped						
1.3	1300	1315	4	1580	Granite & Marble	2.66
1.5	1376	-	5	1665	2000	2.66
1.7	1568	1623	5	1667	1800	2.66
2.1	1570	1625	5	1949	1600	2.66
2.3	1570	1625	5	2083	1600	2.3
2.5	2197	-	-	1089	800	6.0
Block Handling Bucket	1355	-	4	1802	Granite & Marble	2.66

Operator's Cab

Spacious and ergonomically designed cabin complying to FOPS level 2 with optional guard (ISO* 3449:2005/ISO10262) for enhanced safety.

* International Organization for Standardization

UNDERCARRIAGE

Tracks

Heat-treated connecting pins with dirt seals. Hydraulic (grease) track adjusters with shock-absorbing recoil springs.

Numbers of Rollers and Shoes on Each Side

Upper rollers	2
Lower rollers	8
Track shoes	48
Track guards	3

Travel Device

Each track is driven by 2-speed axial piston motor. Parking brake is spring-set/hydraulic-released disc type. Automatic transmission system: High-Low.

Travel speeds	High : 0 to 5 km/h
	Low : 0 to 3.1 km/h

Maximum traction force 298 kN (30 400 kgf)

Gradeability 70% (35 degree) continuous

SERVICE REFILL CAPACITIES

Fuel tank	630.0 L
Engine coolant	35.0 L
Engine oil	36.0 L
Swing device	15.7 L
Travel device (each side)	9.2 L
Hydraulic system	340.0 L
Hydraulic oil tank	180.0 L

OPERATING WEIGHT AND GROUND PRESSURE

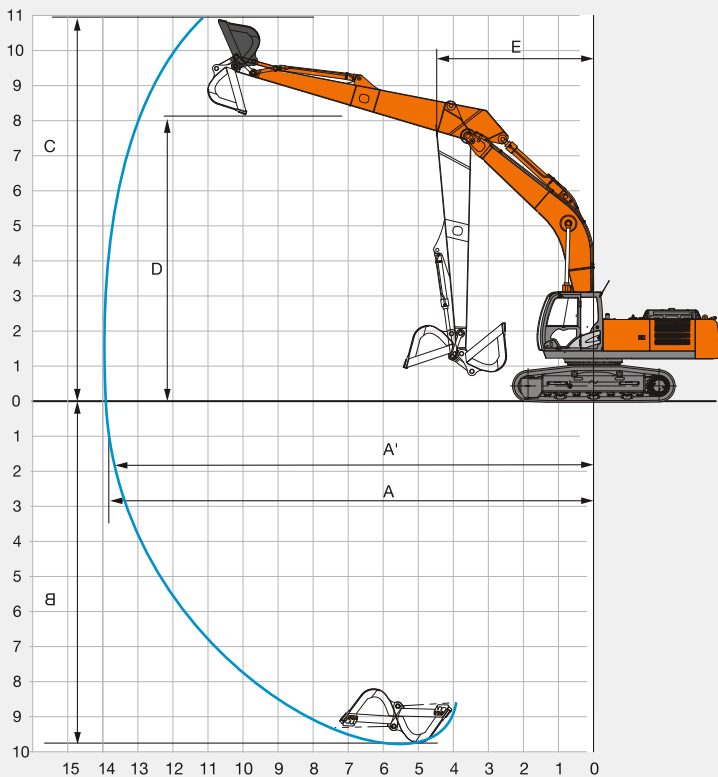
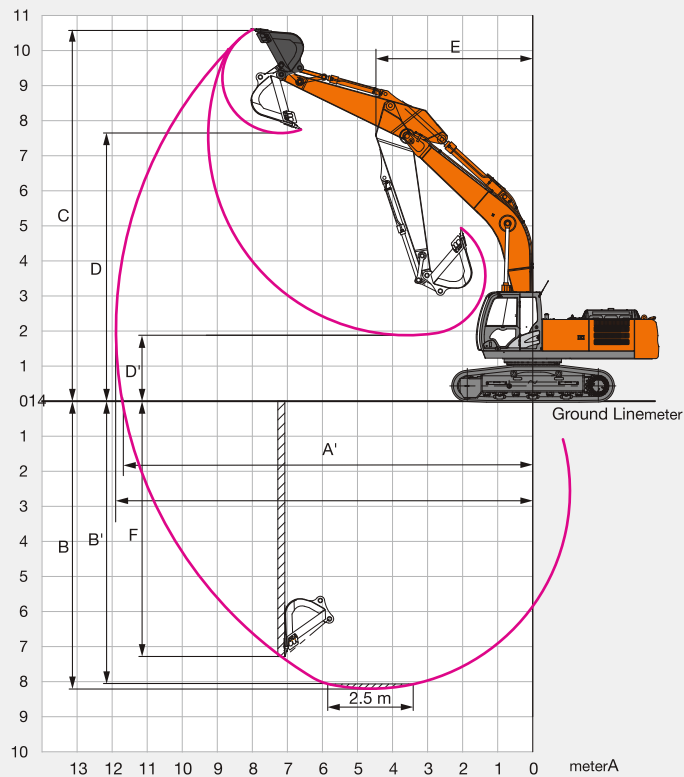
Shoe Type	Shoe Width	Arm Length	ZAXIS 370LCH	
			KG	KPa (kgf/cm ²)
Reinforced Triple Grouser	600 mm	2.66 m	35400	65.7 (0.67)
	600 mm	6 m	35900	66.6 (0.68)

BUCKET AND ARM DIGGING FORCES

Arm Length	2.66 m
Bucket Digging force* ISO	246 kN
Bucket Digging force* SAE PCSA	214 kN
Arm Crowd force* ISO	222 kN
Arm Crowd force* SAE : PCSA	213 kN

SPECIFICATIONS

WORKING RANGES



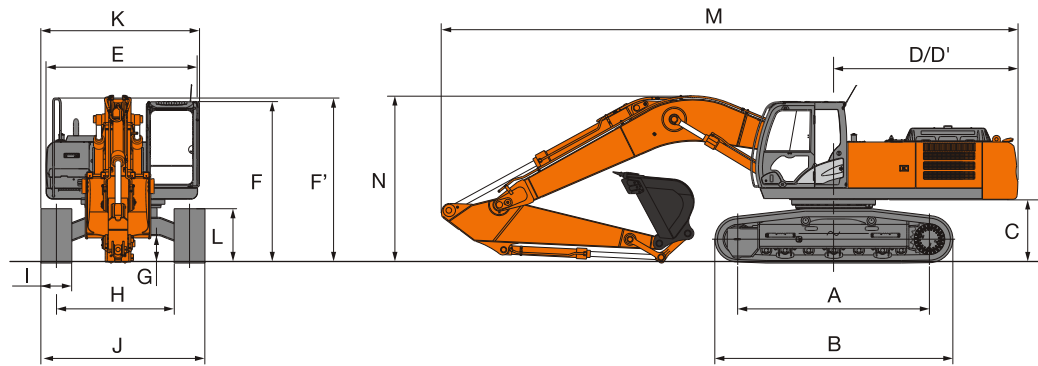
Boom (m)		*6.4	6.4	6.2
Arm (m)		*2.66	6.0	2.3
A	Max digging reach (A)	10570	13193	10275
A'	Max digging reach (on ground)	10350	13019	10061
B	Max digging depth (B)	6810	9932	6 377
B'	Max digging depth (2.5 m level)	6610	-	6167
C	Max cutting height ©	10060	10674	9 916
D	Max dumping height (D)	6970	8006	6 760
D'	Min. dumping height	3235	-	3521
E	Min. swing radius	4610	4440	4437
F	Max. vertical wall digging depth	5510	-	5281

* Standard

All dimensions are in mm

SPECIFICATIONS

DIMENSIONS















Unit: mm

ZX370LCH				ZX370LCH			
A	Distance between tumblers	4 050		J	Undercarriage width	3 190	
B	Undercarriage length	4 950		K	Overall width	3 140	
*C	Counterweight clearance	1 170		*L	Track height with triple grouser shoes	1 080	
D	Rear-end swing radius	3 590		M	Overall length		
D'	Rear-end length	3 590			With 2.66 m arm	11 350	
E	Overall width of upperstructure	2 980		N	Overall height of boom		
F	Overall height of cab	3 170			With 2.66 m arm	3 470	
F'	Overall height of upperstructure	3 280					
*G	Min. ground clearance	500					
H	Track gauge	2 590					
I	Track shoe width	G 600					

* Excluding track shoe lug G: Triple grouser shoe

LIFTING CAPACITIES

ZAXIS 370LCH LIFTING CAPACITIES (Without Bucket)

Conditions	Load point height m	Load radius m										At Max Reach		
		1.5m		3m		4.5m		6.0m		7.5m				
														meter
Boom 6.40m Arm 2.66m Counterweight 6 900 Kg Shoe 600mm	6.0							*8915	*8915	*8221	7237	*8156	6466	7.997
	4.5					*12899	*12899	*10039	9888	*8652	7018	*8149	5631	8.578
	3.0					*15826	13896	*11367	9282	*9288	6728	*8242	5206	8.866
	1.5							*12417	8793	*9846	6460	8079	5065	8.890
	0 (Ground)					*17453	12843	*12852	8517	*10095	6287	8320	5186	8.652
	-1.5			*13733	*13733	*16546	12874	*12550	8448	*9788	6247	*8755	5640	8.129
	-3.0			*18928	*18928	*14703	13095	*11311	8569			*8795	6673	7.259
	-4.5			*14199	*14199	*11284	*11284					*8320	*8320	5.883

Notes: 1. Ratings are based on ISO 10567 2. Lifting capacity does not exceed 75% of tipping load with the machine on firm, level ground or 87% full hydraulic capacity. 3. The load point is the centre-line of the bucket pivot mounting pin on the arm 4. * Indicates load limited by hydraulic capacity 5. 0 m= Ground



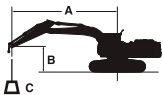
Rating over-side or 360 degrees Unit:Kg



Rating over-front

Conditions	Load point height m	Long Arm Load radius m											
		3m		4.5m		7.5m		9.5m		10.5m		11.8m	
Boom 6.40m Long Arm 6m Counterweight 7 600 Kg	9.1							5454*	5401				
	7.5									5495*	4536		
	6.5							5316*	5316*	5465*	4537		
	4.5							5760*	5248	5718*	4432		
	2.5					7240*	7165	6460*	4987	6198*	4251	5308	3495
	0	24801*	24801*	15238*	13351	9002*	6500	7113	4644	6138	4008		
	-2.5	27347*	23878	17554*	12265	9589	6055	6858	4409	5974	3855		
	-4.5	25831*	23859	17251*	12083	9454	5933	6827	4380				
	-6.5	21454*	21454*	14888*	12330	8519*	6068						
	-8.5			8949*	8949*								

Notes: 1. Hydraulic power factor =0.87 2. stability factor for long arm =0.70 3. *indicates load limited by hydraulic capacity 4. 0 mm= Ground



A: Load radius
B: Load point height
C: Lifting capacity

For lifting capacities, subtract bucket and quick hitch weight from lifting capacities without bucket.

EQUIPMENT

● Standard equipment ○ Optional equipment

ENGINE	
Air cleaner double filters	●
Auto idle system	●
Cartridge-type engine oil filter	●
Cartridge-type fuel pre-filter	●
Cartridge-type fuel main filter	●
Dry-type air filter with evacuator valve (with air filter restriction indicator)	●
ECO/PWR mode control	●
Fan guard	●
Water separator	●
Pre-cleaner	●
Dust-Proof indoor net	●
Radiator reserve tank	●
50 A alternator	●

HYDRAULIC SYSTEM	
Auto power lift	●
Control valve with main relief valve	●
Full-flow filter	●
High mesh full flow filter with restriction indicator	○
Pilot filter	●
Power boost	●
Suction filter	●
One extra port for control valve	●
Work mode selector	●

CAB	
All-weather sound suppressed steel cab	●
AM-FM radio with 2 speakers	●
Auto control air conditioner	●
Drink holder	●
Drink holder with hot & cool	●
Electric horn	●
Engine shut-off lever	●
Evacuation hammer	●
Floor mat	●
Footrest	●
Front window washer	●
Front windows on upper, lower and left side can be opened	●
Lower cab front guard	●
Upper cab front guard	●
Hot & cool box	●
Intermittent windshield wipers	●
Room light	●
Top guard Level I (ISO10262) compliant cab	●
Pilot control shut-off lever	●

Rear tray	●
Retractable seat belt	●
Rubber radio antenna	●
Seat : mechanical suspension seat	●
Seat adjustment part : backrest, armrest, height and angle, slide forward / back	●
Short wrist control levers	●
4 fluid-filled elastic mounts	●

MONITOR SYSTEM	
Meters : Hr meter, trip-meter, engine coolant temprature gauge and fuel gauge	●
Warning Lamps : Alternator charge, engine oil pressure, engine overheat, air filter restriction and minimum fuel level	●
Pilot lamps : Engine preheat, engine oil level, engine coolant level, hydraulic oil level, work light, auto-idle, and attachment mode	●
Alarm buzzers : Engine oil pressure and engine overheat	●

LIGHTS	
2 cab roof front lights	●
2 boom light	●
1 Tool Box light	●
Boom light cover	○

UPPER STRUCTURE	
Electric fuel refilling pump	○
Fuel level float	●
Hydraulic oil level gauge	●
Rear view mirror (right & left side)	●
Swing parking brake	●
Tool box	●
Undercover	●
Utility space	●
6 900 kg counterweight	●
7 600 kg counterweight	○
2 x 128 Ah batteries	●

UNDERCARRIAGE	
Bolt-on sprocket	●
Reinforced track links with pin seals	●
Travel motor covers	●
Travel parking brake	●
Track guard (each side) and hydraulic track adjuster	●
Upper and lower rollers	●
3 track guards	●
4 tie down hooks	●

600 mm triple grouser shoes	●
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FRONT ATTACHMENTS	
Welded bucket link A	●
Reinforced link B	●
Centralized lubrication system	○
Auto fire suppression system	○
Dust seal on all bucket pins	●
Flanged pin	●
Reinforced resin thrust plate	●
1.3 m ³ bucket (ISO heaped)	●
Bucket (ISO heaped) 1.5/1.7/2.1 Cum	○
Block handling bucket	○
2.5 Cum coal bucket with 6m long Arm	○
2.3 Cum bucket with 6.2 m boom and 2.3 m arm	○
6.40 m boom	●

ATTACHMENTS	
Attachment basic piping	●
Breaker piping	○
Parts for breaker	○
2 pump combined flow for attachment basic piping	○
Line filter	○

MISCELLANEOUS	
Lockable fuel refilling cap	●
Lockable machine covers	●
Onboard information controller	●
Skid-resistant tapes, plates and handrails	●
Standard tool kit	●
Travel direction mark on track frame	●
Global e-Service	●
Swing Alarm	○
Travel Alarm	○
OPG Top guard level - II	○
Automatic fire suppression system	○
Centralised lubrication system	○
Fire extinguisher	○